



CERTIFICATE OF ANALYSIS

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1. Identification

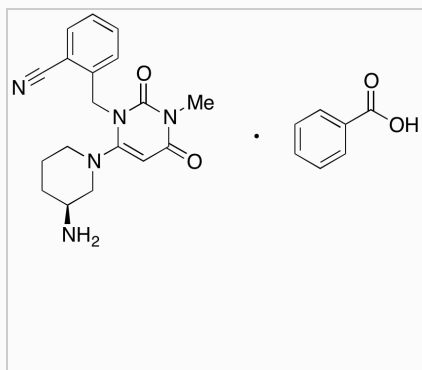
Catalogue Number: A575455

CAS Number: 1638544-64-5

Product: (S)-Alogliptin Benzoate Salt

Synonym: 2-[[6-[(3S)-3-Amino-1-piperidinyl]-3,4-dihydro-3-methyl-2,4-dioxo-1(2H)-pyrimidinyl]methyl]-benzonitrile Benzoate

Structure:



Molecular Formula:

$C_{18}H_{21}N_5O_2 \cdot C_7H_6O_2$

Molecular weight:

339.39 + (122.12)

Source of Product:

N/A

Solubility:

Chloroform (Slightly), Ethanol (Slightly), Methanol (Slightly)

Lot Number: 711611150-1-1

Purity: 98%

Shipping Condition: This Product Is Stable To Be Shipped At Room Temperature

Storage Condition: 4°C

2. Warning

Warning 1:

Warning 2:

Warning 3:

3. Analytical Information

Tests:	Specifications:	Results:
Appearance	White to Pale Yellow Solid	White to Off-White Solid
NMR	Conforms to Structure	Conforms
Elemental Analysis	Conforms	%C: 65.75, %H: 5.77, %N: 15.35
MS	Conforms to Structure	Conforms
FT-IR	Conforms to Structure	Conforms
Specific Rotation	Report Result	+1.4° (c = 0.2, Chloroform)
HPLC Purity	Report Result	99.77% (280 nm)

Additional Information: N/A

Purity is based on the analytical results of the tests performed. NMR and Elemental Analysis (if available) may have an accuracy of $\pm 2\%$. Isotopic purity is based on mass distribution observed. The contents of the specifications are subject to change without advance notice, and the specification values displayed here are the most up to date values.

4. Signatures

Reviewed By	Reviewed By	C of A Approved By	Test Date	Retest Date
Evan Burns	Toni Rantanen	Chanell Chu	6/21/2022	6/19/2026

Evan Burns